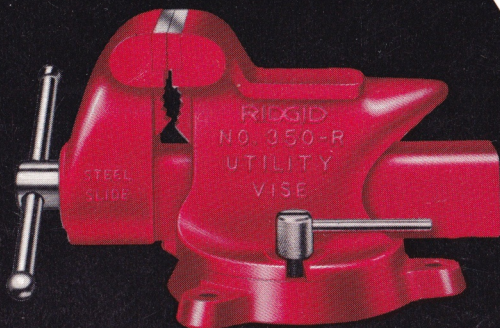


vise applications

**home, garage
shop and farm**



**hold everything
with your **basic**
workshop tool**

10 *unusual features*

1. Steel Channel Slide. Extra width and height gives greater strength, eliminates bent slides and damage to screw.
2. Feed screw head is integral part of screw. Acme form thread steel screw, is protected by slide from dirt and chips, insuring longer wear.
3. Hardened steel jaw inserts are easily replaced. Diamond serrations assure positive grip.
4. Enlarged anvil with horn—useful for hammering rings, hoops, etc.
5. Full 360° swivel base. Vises are supported across full diameter of base front, rear and crosswise.
6. No-pinch handle knobs are integral part of handle and cannot come loose.
7. Pipe jaws are integral part of vise and have a three point contact assuring solid grip. Teeth are arranged to grip firmly.
8. Clamp handle—clamps solid with light force on handle. Eliminates "feed thru" and swings out of way to rear of vise.
9. Extra-strong slide support horn—reinforced construction for heavy duty use.
10. Hardened steel thrust washer prevents wear on casting—maximum clamping pressure with minimum of tightening effort.

FOUR SIZES SUIT ALL NEEDS

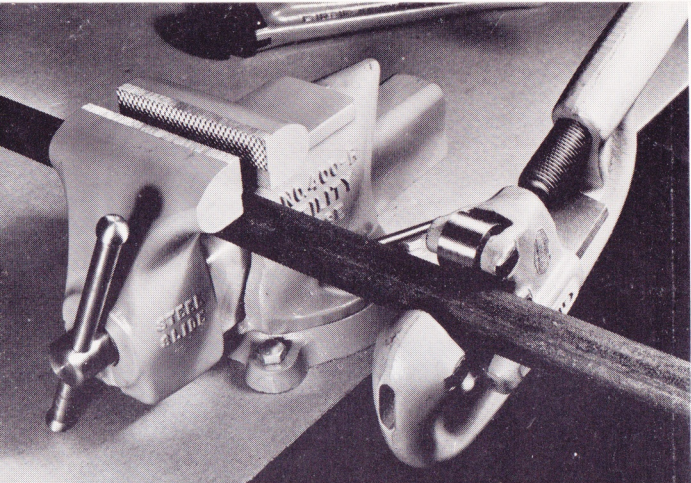
No. 300-R is primarily for model work and home use.

No. 350-R for general home workshop use.

No. 400-R for medium duty work in shop, garage and farm.

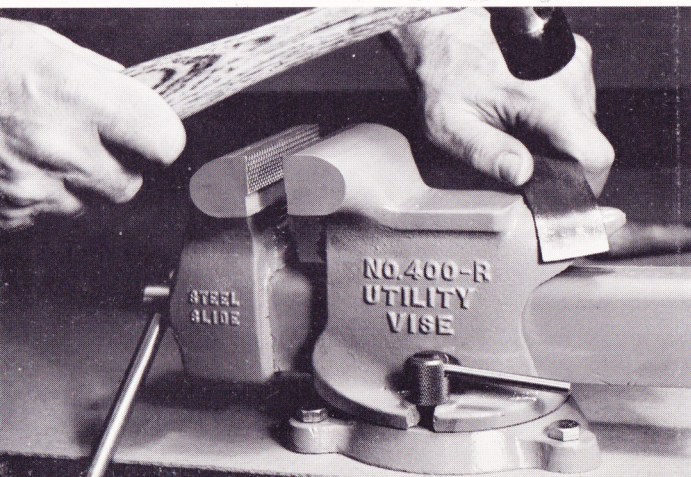
No. 500-R for the same applications as the No. 400-R. Has extra jaw width and body strength.

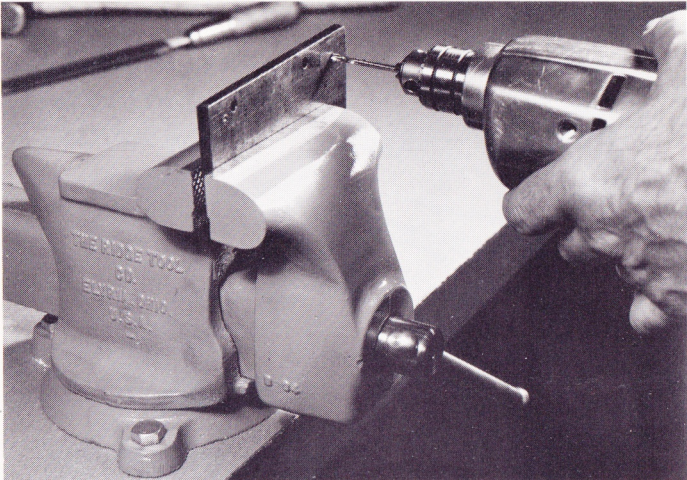
Vise No.	Jaw Width	Jaw Opening	Pipe Capacity	Wt. Lbs.
No. 300-R	3"	3"	$\frac{3}{4}$ "	11½
No. 350-R	3½"	3¾"	1½"	16½
No. 400-R	4"	4¾"	1½"	21
No. 500-R	5"	5"	2"	24



CUT PIPE—RIDGID pipe jaws hold $\frac{3}{4}$ " through 2" pipe. Swivel base enables you to position jaws at any angle for greatest convenience.

BEND METAL—The RIDGID anvil with horn has sturdy, rugged design, stands heaviest blows, enables you to bend or form strip steel up to $\frac{3}{16}$ ".

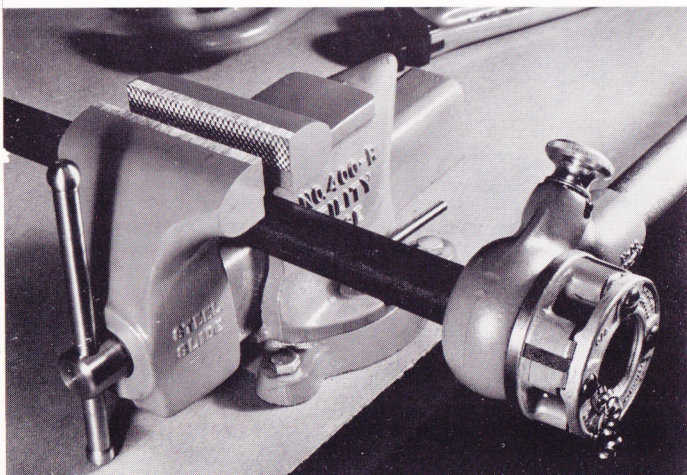


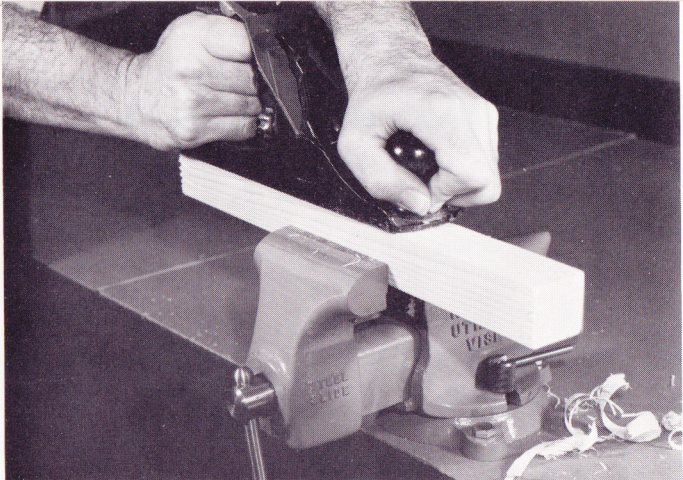


DRILL METAL—Sturdy jaws hold hinges, brackets, etc., securely for drilling, tapping, countersinking and other operations with hand or power tools.

RIDGID *steel channel slide*

THREAD PIPE—Pipe is gripped securely for heavy threading or tapping operations. Pipe jaws are integral with vise, cannot get out of line or misplaced.

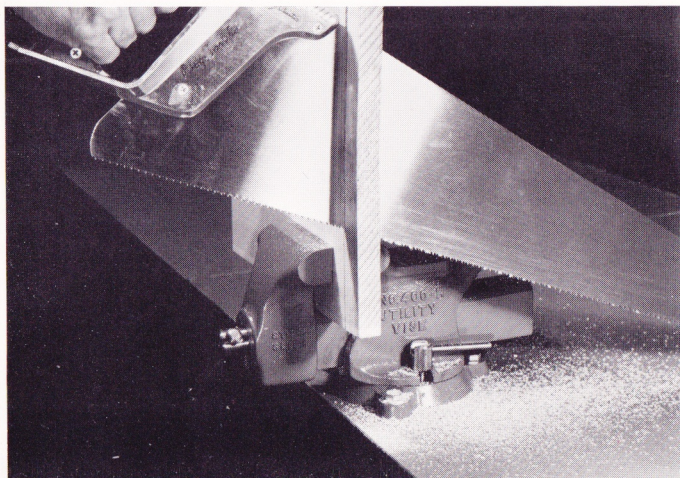


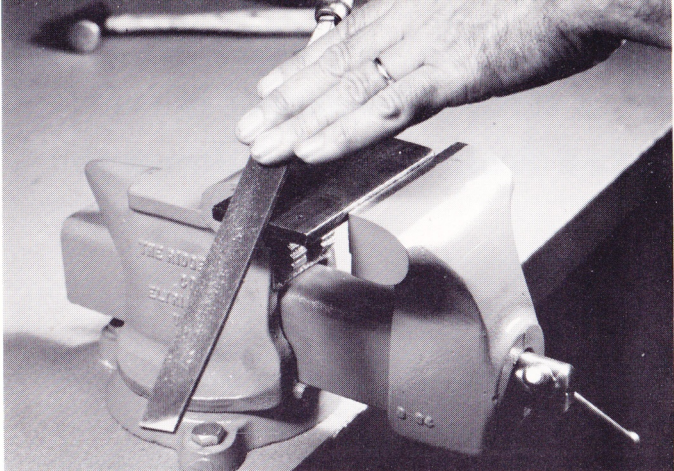


WOOD WORKING—General utility vise serves well for wood working—planing, chiseling, carving, drilling, etc.

the utility vises - for ho

WOOD SAWING—Wood gripped in jaws can rest on steel slide which encloses screw. Screw is fully enclosed, cannot mar work or clog with shavings.

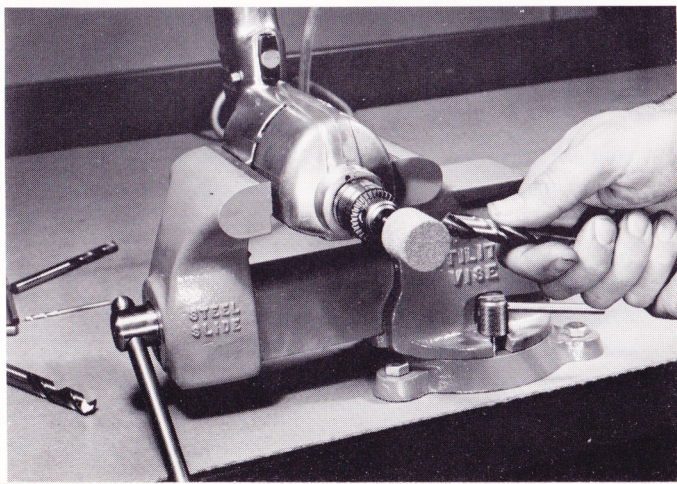


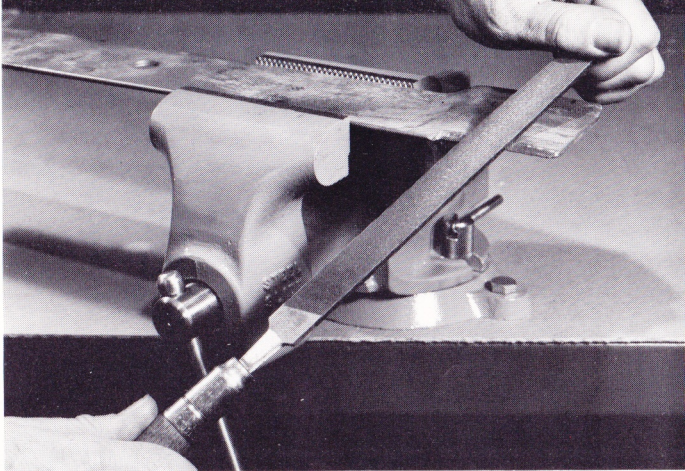


FILING METAL—Let the chips, filings, or shavings fall where they may. The RIDGID vise screw stays clean and works freely at all times.

me, farm, garage, and sho

SHARPENING TOOLS—Portable power tools are gripped firmly in vise jaws, make convenient hand grinder for sharpening wide variety of tools.

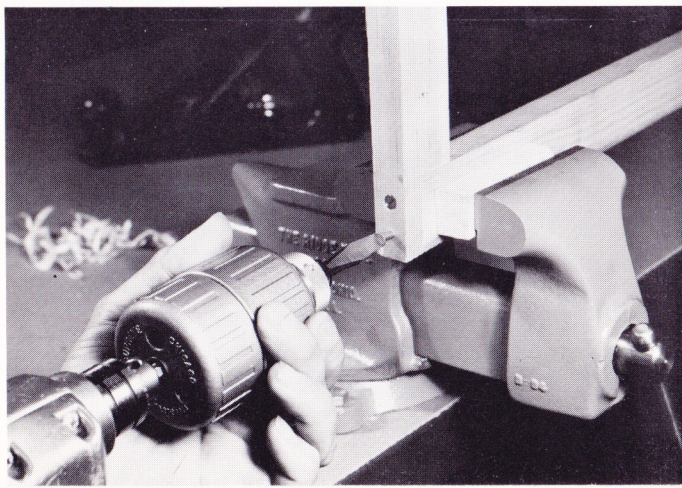




SHARPEN GARDEN TOOLS—Mower blades, shears, cutters . . . even shovels, hoes, etc., can be gripped conveniently for easy sharpening with files or hand stones.

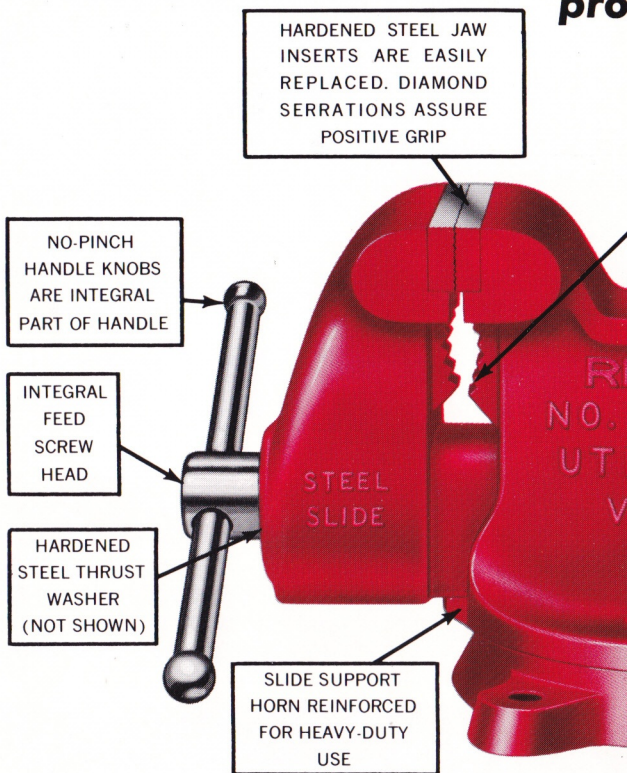
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GENERAL HOUSE REPAIRS—Work such as window screens, sashes, etc., can be gripped conveniently, because vise jaws extend over edge of bench. (Use a RIDGID-Supreme Versamatic for continual driving or removal of screws.)



steel channel slide gives maxi

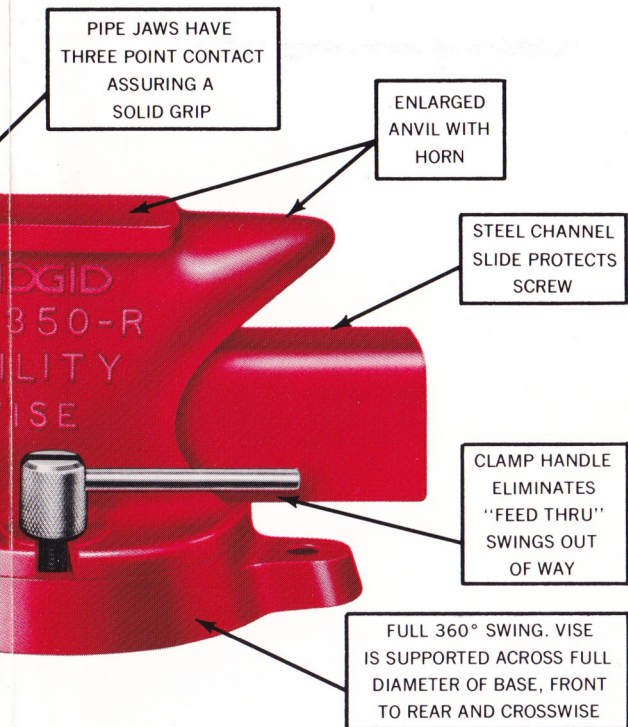
pro



RIDGID Utility Vises combine a swivel vise, pipe vise and anvil in one basic shop tool. Their clean, attractive design, rugged construction, and ability to stand severe rough usage make them lifetime investments for safe, accurate, and convenient shop work.

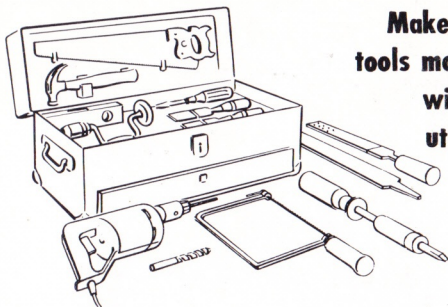
Only highest quality materials and workman-

imum strength—screw is fully ected from dirt and damage



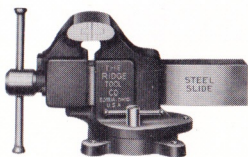
ship are used. Yet quantity production enables us to offer “premium quality” vises at “regular vise” prices.

Your vise is really a multi-purpose tool—used as a “partner” with so many other hand and power tools. So it’s important that you buy the vise that gives you the most in durability and convenience—RIDGID.

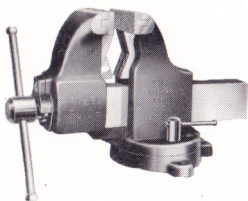


**Make all your
tools more valuable
with RIDGID
utility vises**

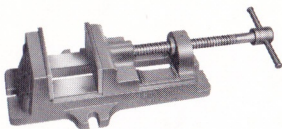
Other Vises In RIDGID Line



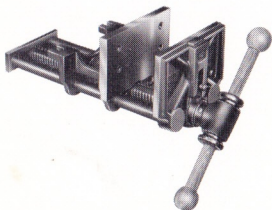
Machinists' Vises — Sheetmetal workers, filers, welders. Steel slide, enclosed screw, very heavy construction and some with swivel jaw. One piece handles. All accurately machined, fully guaranteed. For heavy-duty use.



Combination Pipe Vise—Has all features of machinists' vise. Heavy steel slide withstands strain of greater jaw depth. Pipe jaws are milled, removable. For heavy-duty use.



Drill Press, Milling Machine Vises—Strong construction. Have removable brass bushings, v-slot for holding rounds, protected base, removable hardened steel or permanent straight jaw faces. For medium and heavy-duty use.



Woodworkers' Vise—Top quality. Rapid acting feature, adjustable steel front dog, jaws drilled for wood facings, heavy guide bars, heavy bearing bar. Deep cut square screw threads accurately machined, large securely fastened screw head, smooth hardwood handle. Models for heavy-duty and home shop use.

RIDGID WORK-SAVER TOOLS

THE RIDGE TOOL COMPANY • ELYRIA, OHIO 44035, U.S.A.